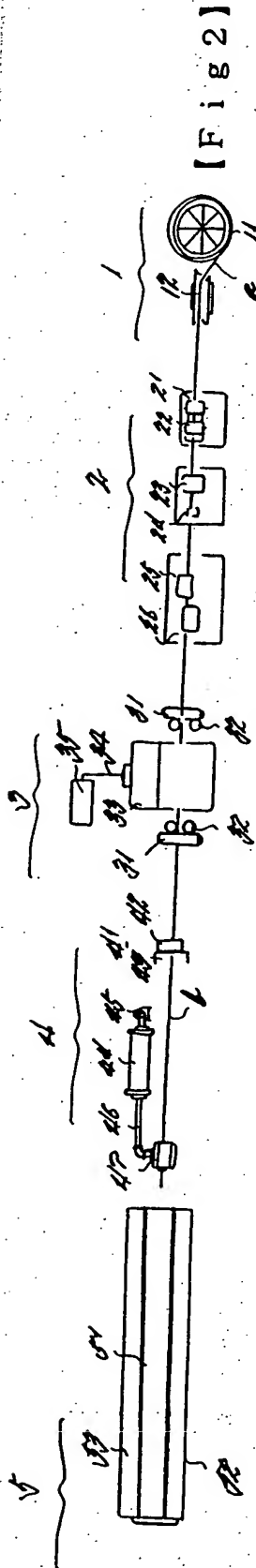
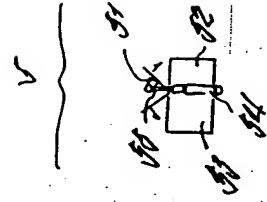


[Fig 1]

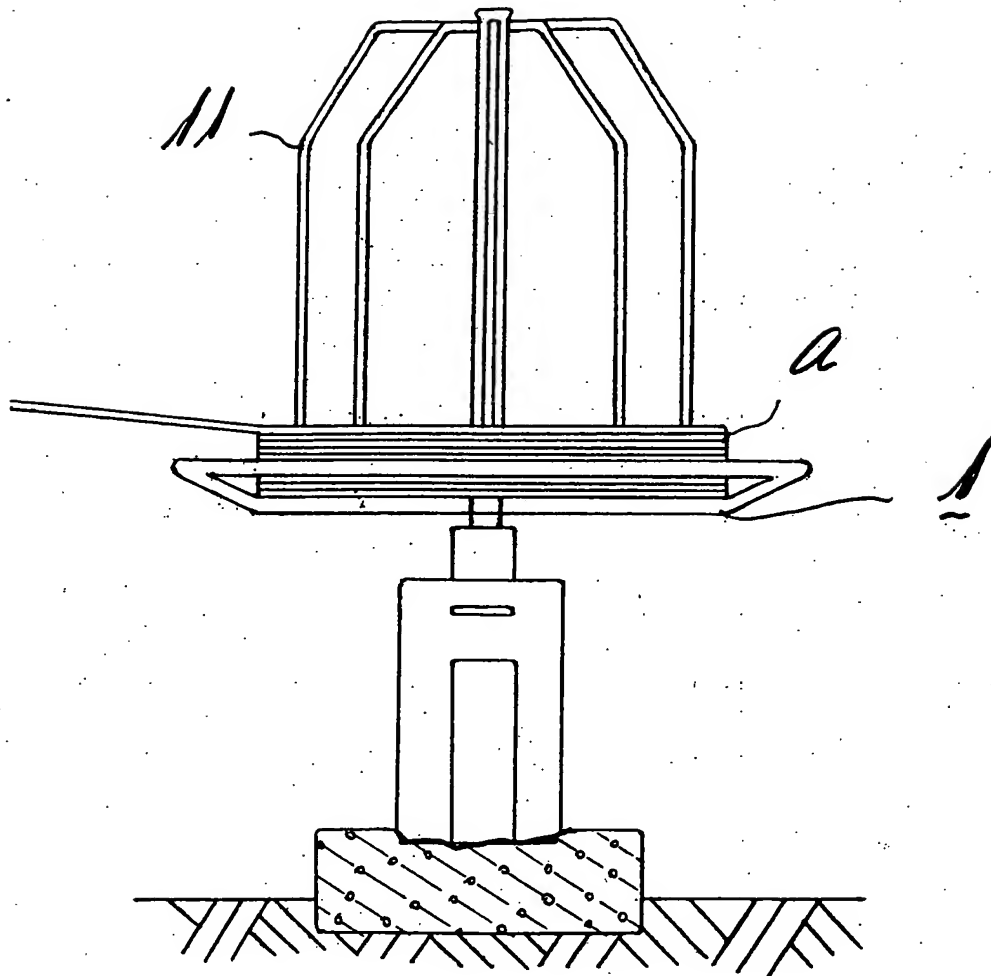


[Fig 2]



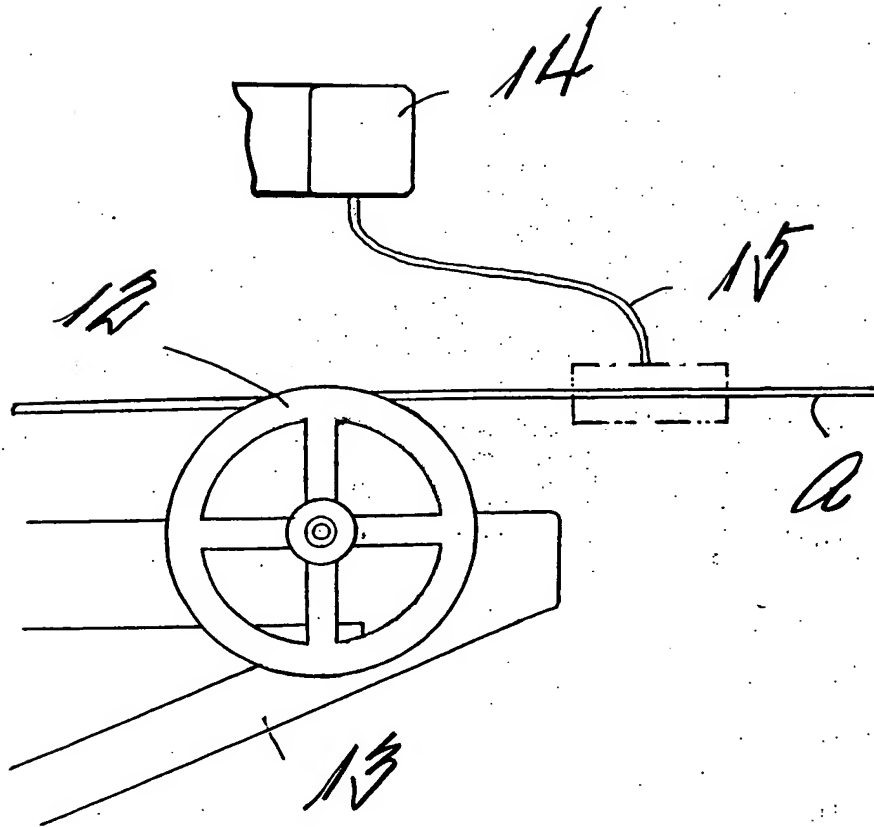
[Fig 3]

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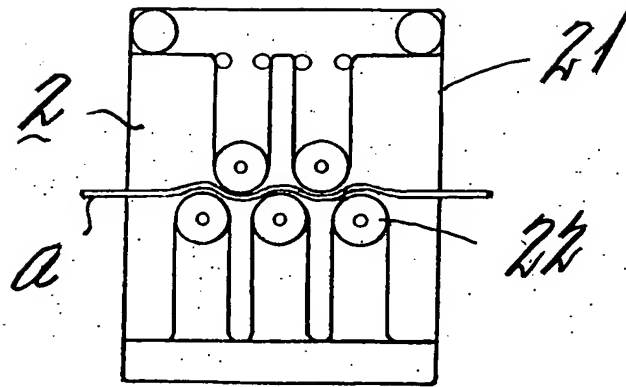
【F i g 4】

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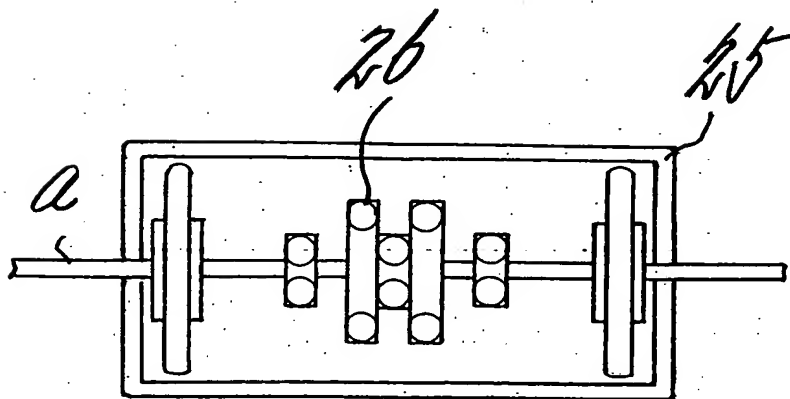


【Fig 5】

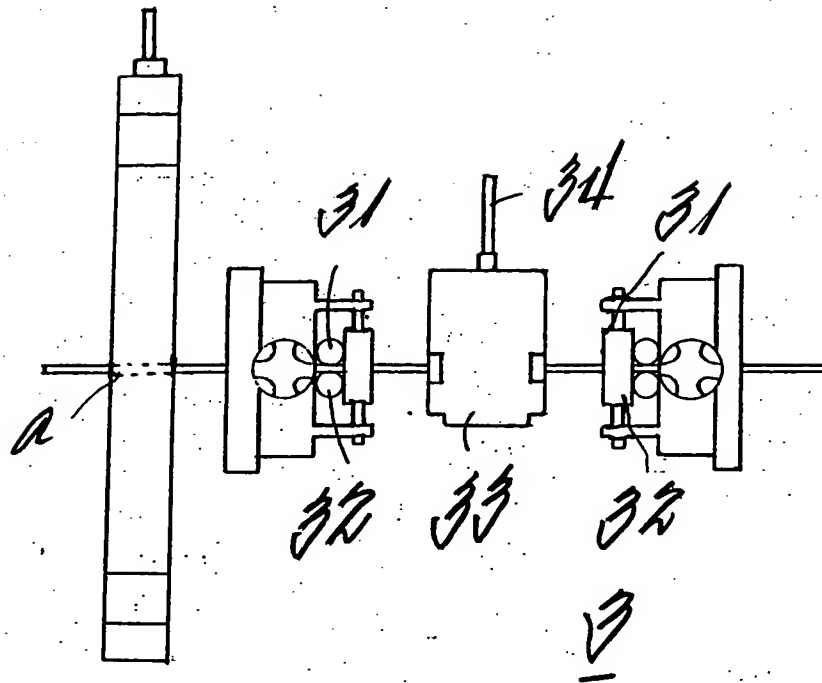
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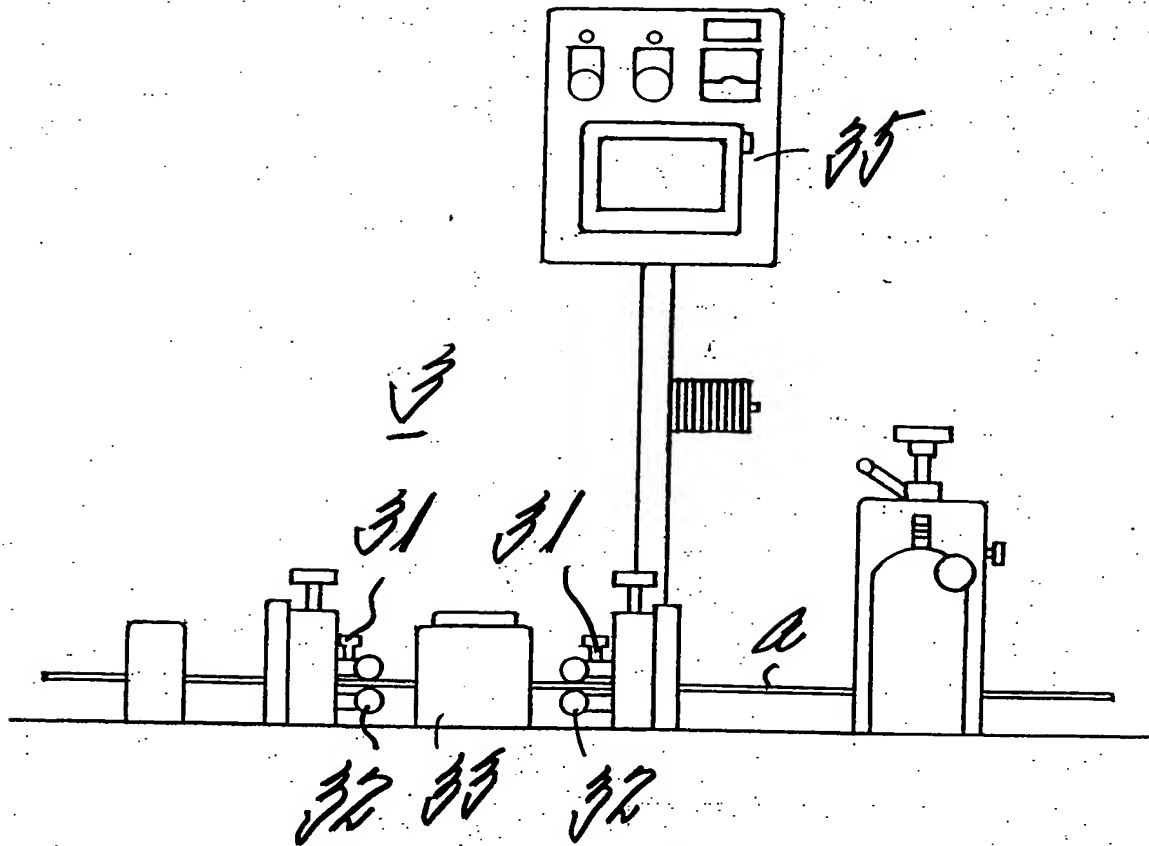
【F i g 6】



【F i g 7】



【F i g 8】

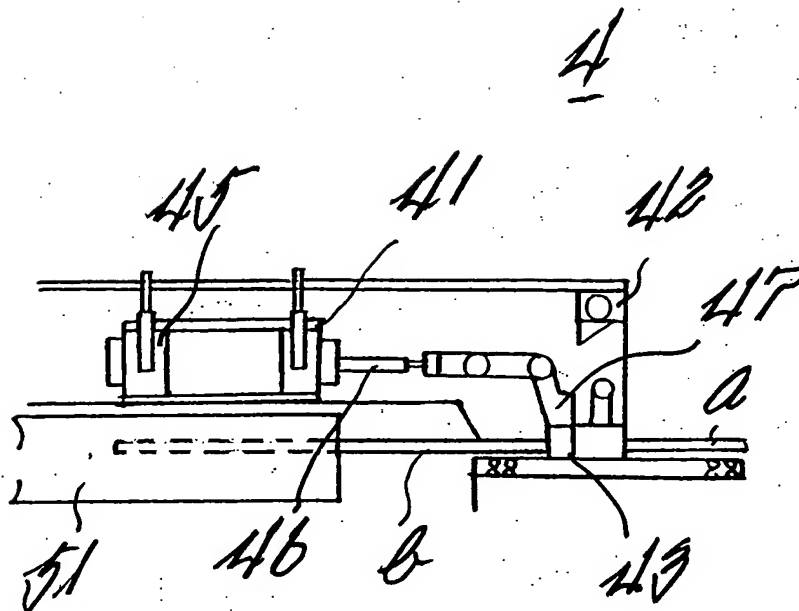


【F i g 9】

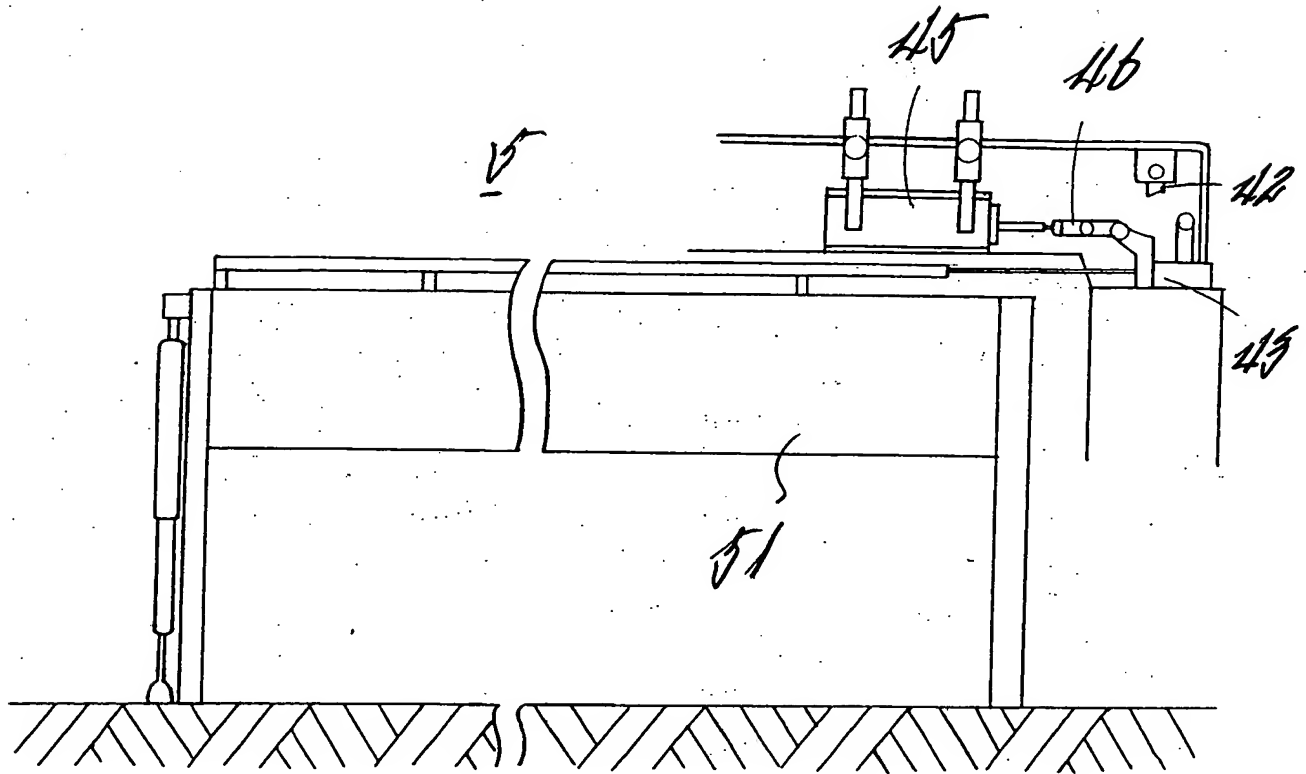
35

Operation	Input	10:32	Reset
Yield	Production No.	0 9	0 8 1 2
Production G	Outside diameter	1. 4 0 0	mm
Defect G	Cut length	2 0 0 0	mm
Mode	Specific grave	8. 9	g
	Weight	5 0 0	Kg
Target number of wire rods		1 8 3 8 2	

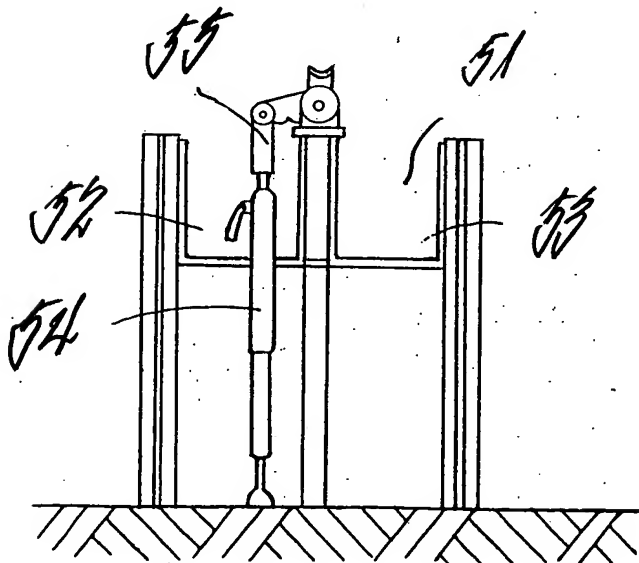
[F i g 1 0]



[ F i g 1 1 ]



【Fig 12】



【Fig 13】

[Fig 14]

